



15HH Head Assembly

Product Images



Description

Index Number	Part Number	Description	Size	Qty
	15S-201	Cutterhead Assembly (Items 3 thru 9)		1
1	6284753	Roller Case		1
2	TS-1525011	Socket Set Screw	M10x10	8
3	15S-203	Spiral Cutterhead*		1
4	15S-204	Short Gib*		3
5	15S-205	Hex Socket Round Head Screw*	M6x1.0Px14L	42
6	15S-206	Long Gib*		12
7	708816	Spiral Knives* (set of 3)		3
8	6284759	Bearing	6205-2NSE	1
9	6284760	Key	8x8x36	1
10	6284761	Driven Pulley		1
11	TS-1550061	Flat Washer	M8	2
12	6284763	Infeed Roller		1
13	6284764	Retaining Bracket		4
14	6284765	Spring		4
15	6284766	Screw	M22-1.5Px20L	4
16	15S-216A	Magnetic Switch	3HP, 1PH, 230V	1
	15S-216AC	Contactor (not shown)	3HP, 1PH, 230V	1
	15S-216AO	Overload (not shown)	3HP, 1PH, 230V	1
17	6284767	Bracket		4
18	TS-1523051	Socket Set Screw	M6x16	7
19	TS-1540041	Hex Nut	M6-1.0P	6
20	TS-1490041	Hex Cap Screw	M8x25	2
21	6284770	Key	5x5x22	2
22	6284771	Sprocket	31T	1
23	TS-1550041	Flat Washer	M6	2
24	TS-1482031	Hex Cap Screw	M6x16	2
25	6284774	Outfeed Roller		1
26	6284775	Sprocket	1T	1
27	6284776	Shaft		1

28	6284777	Retaining Ring	TW-12	1
29	TS-1540081	Hex Nut	M12	1
30	6284779	Chip Breaker		1
31	15S-231	Plate*		1
32	15S-232	Screw*	5-0.8Px8L	2
33	6284780	Bracket		3
34	TS-1482021	Hex Cap Screw	M6×12	4
35	6284781	Hex Cap Screw with Washer	M6-1	0P×12L
36	6284782	Chip Deflector Shaft		1
37	6284783	Chip Deflector Plate		1
38	6284784	Anti-Kickback Pawl		39
39	6284785	Spacer		40
40	6284786	Shaft		1
41	TS-1524031	Socket Set Screw	M8	1
42	6284788	E-Ring	ETW-15	2
43	6284789	Depth Limiter		1
44	6284790	Phillips Flat Head Machine Screw	M5-0.8Px8L	2
45	6284791	Dust Cover		1
	6284792	Roller Assembly		1
46	6284793	Roller Bracket		3
47	6284794	Roller		2
48	6284795	Worm Gearbox		1
49	6284796	Worm Gear		1
50	6284797	Bearing		1
51	6284798	Retaining Ring	RTW-30	1
52	6284799	Handwheel		1
* Index Nos 3, 4, 5, 6, 7, 31 and 32 are used only on the Model 15S Planer				
53	6284828	Handle	3/8-16NC	1
54	6284700	Cover		1
55	6284701	Spring Pin	6-20	2
56	6284702	Plate		2
57	TS-1481021	Hex Cap Screw	M5×10	3
58	TS-1504091	Socket Head Cap Screw	M8×45	1
59	6284804	Stud		2

60	TS-0680031	Flat Washer	5/16	2
61	TS-0561021	Hex Nut	5/16-18	2
62	15S-262	Pulley Cover		1
63	6284808	Nut		2
64	TS-1550061	Flat Washer	M8	4
65	6284810	Chain	06B-63	1
67	6284811	Belt	M59	3
68	6284812	Guard, Pulley		1
69	TS-1503021	Socket Head Cap Screw	M6×10	2
70	6284814	Bracket		1
71	6284815	Shaft		1
72	6284818	Hanger		1
73	6284819	Spring	1.2	1
74	6284720	Flat Washer	8.2x22x4.5T	1
75	TS-1503031	Socket Head Cap Screw	M6×12	3
76	6284820	Warning Label		1
77	6284821	Lubrication Label		2
78	15S-278	Warning Label		1
79	6284823	Speed Label		1
80	6284824	Motor Pulley		1
81	6284830	Handwheel Direction Label		1
82	6284712	Key	4×4×10	1
83	TS-1540072	Hex Nut	M10-1.25	1
84	TS-1503051	Socket Head Cap Screw	M6×20	12
85	6284718	Flat Washer	10×20×1.5T	1
90	6284816	Idle Pulley		1
91	6284817	Shaft		1
92	6284825	Dust Hood		1
93	TS-2361061	Lock Washer	M6	3
94	TS-1550031	Flat Washer	M5	3
95	15S-295	Switch Plate		3
96	15S-296	Strain Relief		3
97	15S-297	Motor Cord		3
98	15S-298	Power Cord		3

99	15S-299	Knife Adjustment Pin (not shown) Model 15S only		2
100	1791211A	Helical Cutterhead ** (serial no. 170615HH7145 and higher)		1
101	1791212A	Knife Insert (set of 10) **	15x15x2.5mm	75 total
102	15HH-2102A	Knife Insert Screw **	10-32x1/2 T25P	75
	15S-HK	Hardware Kit for 15S (see page 9 for items included)		

Additional Information

Stock Number	1791213-1
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Products in this set



Hex Nut



Bushing | OES-057



Seal | OES-058



Spring Model Oes9138 | OES-061