



209HH 5HP 1PH Cutterhead Assembly

Product Images

Description

Index Number	Part Number	Description	Size	Qty
1	6012204	Nut	5/16-18NC	2
2	6292622	Knife Locking Bar *		4
3	VB-M59	Belt (model 209)		3
	209HH-1003	Belt (model 209HH)		3
4	6292696	Bolt		2
5	6292639	Hex Head Bolt	M8 x 1.25P x 20L	2
6	6292631	Washer	8 x 30 x 3	1
7	6292660	Hex Head Bolt With Washer	M6 x 1.25P x 12L	16
8	6292621	Knife (set of 4) *		1

9	6292698	Hex Nut	5/16"-18NC	2
10	6292630	Machined Pulley		1
11	6292633	Motor Pulley		1
12	6292672	Collector Tube		1
13	6292654	Hex Head Bolt	M6 x 1.0P x 12L	10
14	6292653	Washer	1/4	12
15	TS-1482011	Hex Cap Screw	M6 x 1.0P x 10L	6
16	6292670	Upper Cover		1
17	6292814	Flat Washer	8.5 x 23 x 2T	4
18	6292675	Hex Cap Screw	M6 x 1.0P x 16L	9
19	6292682	Handwheel		1
20	6292684	Handle		1
21	6292620	Spring *		8
22	6292663	Chip Deflector		1
23	6292652	Plate Spring		3
24	6292640	Set Screw	M6 x 1.0P x 16L	9
25	6292662	Plate Spring	0.6	1
26	6292637	Screw	M22 x 1.5P x 20	4
27	6292720	Collar		1
28	6292716	Bracket		1
29	6292717	Shaft		1
30A	209HH-IPA	Idle Pulley Assembly – model 209HH (index no. 14,30,31,91,112)	14,30,31,91,112)	1
30	6292715	Idle Pulley		2
31	6292714	Shaft		2
32	6292693	Safety Hatch		1
33	6292690	Spring Pin	6 Dia x20	2
34	6292689	Cover		1
35	6292694	Socket Head Cap Screw	M8 x 1.25P x 40L	1
36	6292719	Spring		1
37	6292718	Hanger		1
38	6292817	Round Head Screw	M6 x 1.0P x 12L	1
39	6292818	Hex Head Bolt	M8 x 1.25P x 18L	4
41	6292693	Safety Hatch		1
43	6292618	Set Screw	M10 x 1.5P x 12L	8

44	TS-1524031	Set Screw	M8 x 1.25P x 12L	5
45	6292617	Casting Head		1
46	6292659	Shaft		2
47	6292705	Rivet		4
48	6292641	Hex Nut	M6 x 1.0P	8
49	6292661	Set Screw	M6 x 1.0 x 20L	2
50	6292669	Flat Head Machine Screw	M6 x 0.8P x 8L	2
51	6292668	Cut Limiter Plate		1
52	6292687	Cut Limiter Pointer		1
53	6292685	Scale		1
54	BB-6206ZZ	Bearing	6206ZZ-2NSE	1
55	6292629	Key	8 x 8 x 36	1
56	6292619	Cutterhead *		1
58	6292636	Spring		4
59	6292635	Bushing		4
* Index Nos	2, 8, 21 and 56 are used only on the Model 209 Planer			
60	6292638	Plate		4
61	6292658	Lock Washer		2
62	6292657	Pressure Plate		1
63	6292646	Outfeed Roller		1
64	6292642	Key	5 x 5 x 23	2
65	6292647	Sprocket		1
66	6292644	Washer	6.2 x 20 x 3T	2
67	6292645	Hex Head Bolt	M6 x 1.0P x 16L	2
68	6292656	Bracket		1
69	6292655	Shaft		1
70	6292650	Chip Breaker		1
71	6292643	Sprocket	31T	1
72	6292649	Retaining Ring	STW-12	2
73	6292667	Retaining Ring		2
74	6292665	Collar		56
75	6292664	Anti-kickback Finger		55
76	6292648	Locking Bolt		1
77	6292666	Shaft		1
78	6292651	Nut	M12 x 1.75P	2

79	6292634	Infeed Roller		1
80	6292706	Chain	06B	1
81	6292673	Roller Stand		3
82	6292674	Roller		2
83	6292678	Worm Gear Box		1
84	6292677	Hex Socket Cap Screw	M6 x 1.0P x 50L	3
85	6292676	Worm		1
86	6292681	Key	4 x 4 x 10	1
87	6292679	Bearing	6201Z	1
88	6292680	Retaining Ring	RTW-32	1
89	6292713	Collar		1
90	6292683	Washer	1/2	1
91	6292813	Hex Socket Cap Screw	M6 x 1.0P x 10L	1
92	6292821	Hex Socket Cap Screw	M5 x 0.8P x 10L	3
93	6292815	Hex Head Bolt	M6 x 1.0P x 16L	5
94	209-1094	Sponge		2
95	209-1095	Pulley Guard		1
96	209-1096	Pulley Cover		1
97	209-1097A	Strain Relief, Momentary Switch Cord		1
98	TS-1540031	Hex Nut	M5	2
99	TS-1550031	Flat Washer	M5	4
100	209-1100A	Switch Box		1
101	209-1101	Switch, Off		1
102	209-1102	Switch, On		1
103	209-1103	Switch Plate		1
104	TS-1481041	Hex Cap Screw	M5 x 0.8P x 16L	2
105	209-1105	Cord	1Ph, 300V	1
	209-1105A	Cord	3Ph, 600V	1
106	6012192	Warning Label		1
107	6292820	Label		1
108	6292819	Label, Lubrication		1
109	1791275A	Helical Cutterhead ** (serial no. 1702209HH4949 and higher)		1
110	1791212A	Knife Insert (set of 10) **	15x15x2.5mm	total 100
111	15HH-2102A	Knife Insert Screw **	T25P, #10-32 x1/2	100

112	209HH-1112	Bracket		1
113	TS-2361081	Lock Washer	M8	1
114	TS-1490051	Hex Cap Screw	M8 x 1.25P x 30	1
115	6292816	Feed Rate Label (not shown)		1
** Index Nos	109, 110 and 111 are used only on the Model 209HH helical cutterhead			

Additional Information

Stock Number	1791315-1
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Products in this set