



2020B Headstock Assembly

Product Images



Description

Index Number	Part Number	Description	Size	Qty
1	6294736	Faceplate	3"	1
2	6295796	Nyloc Insert Socket Set Screw	1/4-20x3/8"	4
3	6294725	Spur Center	MT2	1
4	3520B-204	Spindle		1
5	3520B-205	Key	8x8x75	1
6	3520B-206	Key	8x8x45	1
7	BB-6207ZZ	Bearing	6207ZZ	2
8	3520B-208	Bushing		1
9	3520B-209	Cushion		1
10	3520B-210	Headstock		1
11	BB-6206VV	Bearing	6206VV	1
12	6864006	Bearing Lock Washer		1
13	6549006	Bearing Nut		1
14	3271081	Handwheel		1
15	TS-0270011	Socket Set Screw	5/16-18x1/4"	6
16	6143004	Collar Retaining		2
17	6644005	Plunger		1
18	3064711	Lathe Guard Bracket		1
19	6294728	Safety Guard		1
20	JWL1642-164A	Inverter, VFD015S21A	2HP, 220V	1
21	6710015	Socket Head Cap Screw	#10-24x1/2"	6
22	JWL1642-170	Signal Cord		1
23	3520B-223	Headstock Clamping Shaft		1
24	TS-0640091	Nylon Lock Hex Nut	3/8"-16	1
25	6095038	Bushing		1
26	6430045	Knob		2
27	3268219	Handle, Headstock		1

28	3719189	Motor Sheave		1
29	2595036	Motor Assembly Plate		1
30	TS-0720091	Lock Washer	3/8	3
31	TS-0209061	Socket Head Cap Screw	3/8-16x1-1/4"	3
32	3520B-232	Motor	2HP, 220V, 60Hz	1
	PM2000-MF	Motor Fan		1
	70-4101-2	Motor Fan Cover		1
33	JWL1642-166	Bracket		1
35	TS-0680042	Flat Washer	3/8	2
36	6350031	Motor Plate Locking Handle		1
37	JWL1642-130A	Digital Readout		1
	JWL1642-130S	Digital Readout Sensor (not shown)		1
38	3520B-238	Plate		1
39	3520B-239	DRO Cover		1
40	JWL1642-127	Tap Screw	M3x10	4
41	TS-0253031	Socket Head Button Screw	#10-24x1/2"	4
42	JWL1642-134	Tap Screw	1/4"x1/2"	2
43	TS-1540011	Nut	M3	2
44	TS-2361031	Lock Washer	M3	2
45	JWL1642-135	Bracket		1
46	6295717	Knob		1
47	3520B-247	Door Panel		1
48	3520B-248	Speed Label		1
49	6708019	Socket Head Cap Screw	#8-32x5/8"	4
50	6365012	Door Hinge		1
51	6295911	Pad		1
52	6860704	Flat Washer	#8	2
53	6508007	Nut	#8-32	2
54	3520B-254	Control Panel		1
55	6295839	Push/Pull Switch		1

56	6821492	Switch Fwd/Rev		1
57	6295915	Control Pot Assembly		1
58	6813062	Spring		1
59	3601006	Spindle Lock Plunger		1
60	3520B-260	Control Label		1
61	6294786	Spindle Lock Bracket		1
62	6077228	Micro V-Belt	260J	1
63	3719188	Spindle Sheave		1
64	3520B-264	Locking Collar		1
65	3058001	Clamp Bolt		1
66	3092095	Clamp		1
67	6520009	Nylon Lock Hex Nut	5/8"-11	1
68	6294787	Power Cord		1
69	6294790	Motor Cord		1
70	JWL1642-165	Strain Relief		3
71	3520B-271	Index Pin		
72	6294744	Face Plate Wrench		1
73	3520B-273	Set Screw	#10-24x1"	1
74	6716139	Flat Head Socket Screw	3/8-16x1"	4
76	JWL1642-183	Cable Clamp		2
77	TS-0560071	Hex Nut	#10-24	2
78	TS-081C082	Phillips Pan Head Machine Screw	#10-24x1-1/2"	2
79	TS-069204	Washer	#10	2
80	JWL1642-169	Braking Resistor		1
81	6430047	Knob		1
82	3520B-282	Bracket		1
83	6295838	Phillips Round Head Machine Screw	M3x20	2
84	TS-1490021	Hex Cap Screw	M8x16	1
85	TS-0267021	Socket Set Screw	1/4-20x1/4"	2
	6294754	Knockout Rod Assembly (includes index # 86 thru 92)		1

86	TS-0270031	Socket Set Screw	5/16-18x3/8"	1
87	3520B-287	Slide Hammer		1
88	3520B-288	Slide Handle		1
89	6295796	Nyloc Insert Socket Set Screw	1/4-20x3/8	2
90	3520B-290	Rod		1
91	3520B-291	Retaining Collar		1
92	3520B-292	Brass Tip		1
93	3520B-293	Inverter Label		2
94	3520B-294	Warning Label		1
95	3520B-295	Cord Snap Ring		1
96	3520B-296	Phillips Pan Head Machine Screw	M3-0.5Px10	3
	3520B-SLP	Spindle Lock Package (#97 thru 100)		1
97	3520B-900	Spindle Lock Plate		1
98	4224B-143	Wear Resistant Washer		1
99	4224B-1122	Spindle Lock Tab		1
100	TS-069204	Flat Washer	#10	1
101	TS-0253031	Socket Head Button Screw	#10-24x1/2"	2

Additional Information

Stock Number	1792020-1
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Products in this set



Inverter 2Hp 230VJwl-1642Evs-2 | JWL1642-164A



Motor Sheave, Lathe | 3719189