



4224B Headstock Assembly

Product Images



Description

Index Number	Part Number	Description	Size	Qty
1	6294736	Faceplate with set screws	3"	1
2	6295796	Nylon Insert Socket Set Screw	1/4-20 x 3/8"	6
3	TS-0253031	Socket Head Button Screw	#10-24 x 1/2"	3
4	6295799	Front Plate		1
5	6294725	Spur Center	MT2	1
6	4224B-106	Spindle		1
7	4224B-107	Key	6 x 6 x 90 mm	1
8	4224B-108	Key	6 x 6 x 35 mm	1
9	BB-6209ZZ	Ball Bearing	6209ZZ	2
10	4224B-110	Spacer		1
11	4224B-111	Belt	290J	1
13	4224B-113	Spindle Pulley		1
14	4224B-114	RPM Sensor Collar		1
15	TS-0270031	Set Screw	5/16"-18 x 3/8"	2
16	4224B-116	Spindle Lock Collar		1
17	TS-0267021	Set Screw	1/4"-20 x 1/4"	2
18	4224B-118	Wave Washer		1
19	BB-6308ZZ	Ball Bearing	6308ZZ	1
20	4224B-120	Spanner Nut		1
21	4224B-121	Spanner Lock Washer		1
22	4224B-122	Handwheel		1
24	4224B-123	Index Bracket		1
25	TS-0640091	Nylon Nut	3/8"-16	1
	4224B-IPA	Index Pin Assembly (includes #26 thru 32)		1

26	4224B-126	Index Pin		1
27	6295822	Spring		1
28	6295817	Index Bushing		1
29	4224B-129	C-Ring	S-8	1
30	6295819	Knurled Locking Knob		1
31	6295820	Spring		1
32	6295821	Hex Socket Bolt		1
33	4224B-133	Headstock Locking Cam		2
34	6095038	Bushing	7/8" x 1" x 7/8"	2
35	3058001	Clamp Bolt		2
36	4224B-136	Cam Locking Disc		2
37	6520009	Nylon Nut	5/8"-11	2
38	4224B-138	Set Screw	#10-24 x 1"	2
39	3520B-209	Headstock Mat		1
40	4224B-140	Headstock Main Casting		1
41	6813062	Spring		1
42	3601006	Spindle Lock Plunger		1
45	4224B-145	Control Panel Cover Plate		1
46	4224B-146	Control Panel Label		1
47	6295839	Push/Pull Switch		1
48	4224B-148	Switch Fwd/Rev		1
49	6708019	Socket Head Cap Screw	#8-32 x 5/8"	2
50	6295915	Potentiometer with wiring leads		1
51	6430047	Knob		1
52	TS-1490021	Hex Cap Screw	M8 x 16	1
53	6295717	Knob		1
54	4224B-154	Access Door		1
55	3520B-294	Warning Label – Belt Adjustment		1

56	4224B-156	Speed Label		1
57	6295911	Pad		1
58	6365012	Door Hinge		1
59	6710015	Socket Head Cap Screw	#10-24 x 1/2"	2
60	6860704	Lock Washer	#8	2
61	6508007	Nut	#8-32	2
62	6294761	Key	6 x 6 x 45 mm	1
63	4224B-163	Motor Pulley		1
64	4224B-164	Motor	3HP 3PH	1
65	4224B-165	Handle		1
67	TS-0680041	Flat Washer	3/8"	3
68	4224B-168	Lock Handle		1
70	TS-0720091	Lock Washer	3/8"	4
71	TS-0209091	Socket Head Cap Screw	3/8"-16 x 2"	1
72	JWL1642-130A	Digital Readout (DRO)		1
	JWL1642-130S	Digital Readout Sensor (not shown)		1
73	3520B-238	DRO Mounting Plate		1
74	3520B-239	DRO Cover Plate		1
75	JWL1642-127	Pan Head Self-Tapping Screw	M3 x 10	4
76	TS-0253031	Socket Head Button Screw	#10-24 x 1/2"	7
77	4224B-177	Bracket		1
78	JWL1642-134	Pan Head Self-Tapping Screw	1/4" x 1/2"	2
79	4224B-179	Nylon Nut	M3	2
80	TS-2361031	Lock Washer	M3	2
81	6295838	Phillips Round Head Machine Screw	M3 x 20	2
82	4224B-182	Lock Handle		1
83	4224B-183	Guard Bracket		1
84	6644005	Plunger		1

85	TS-0209061	Socket Head Cap Screw	3/8"-16 x 1-1/2"	2
87	TS-0270011	Set Screw	5/16"-18 x 1/4"	2
88	6143004	Retaining Collar		2
89	4224B-189	Spindle Comparator Spur Center		1
90	6294747	Guard		1
91	4224B-191	Combination Wrench	19mm	1
93	6294744	Face Plate Wrench	2"	1
94	4224B-194	Inverter		1
95	3520B-293	Inverter Caution Label		2
96	JWL1642-166	Bottom Cover		1
97	3520B-296	Phillips Pan Head Machine Screw	M3-0.5Px10	3
98	JWL1642-165	Strain Relief	7N-2	3
99	4224B-199	Control Panel Cord		1
100	6295765	Remote Switch Cord		1
101	6294790	Motor Cord		1
102	6294787	Power Cord		1
103	JWL1642-169A	Braking Resistor		1
104	4224B-1104	Strain Relief for Motor	PG 13.5	1
105	3520B-295	Cord Snap Ring		2
106	4224B-1106	Strain Relief	M16	1
	6294733	Remote Switch Assembly (Includes #100, 107 thru 111)		1
107	6295766	Strain Relief		1
108	6295761	Remote Switch Box		1
109	4224B-1109	Tap Screw		4
110	6295760	Remote Switch		1
	6295760-1	Remote Switch Safety Key		1
111	4224B-1112	Magnet		2

	4224B-KRA	Knockout Rod Assembly (includes #113 thru 117)		1
113	3520B-288	Slide Hammer		1
114	TS-0267041	Set Screw	1/4"-20 x 3/8"	2
115	4224B-1115	Rod		1
116	3520B-291	Collar		1
117	3520B-292	Brass Tip		1
118	4224B-1118	Cord Holder		1
119	TS-0206031	Socket Head Cap Screw	#10-24 x 5/8"	7
120	4224B-143	Wear Resistant Washer		1
121	6294786	Spindle Lock Guard		1
122	4224B-1122	Spindle Lock Tab		1
123	TS-069204	Flat Washer	#10	1
124	4224B-1124	Warning Label, Faceplate		1
125	TS-1523031	Set Screw	M6 x 10	2

Additional Information

Stock Number	1794224K-1
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Products in this set



Inverter | 4224B-194